

# How 3D optical microscopes help us to “feel” surfaces

21<sup>st</sup> November 2024



# PORTFOLIO

Systems

**SENSOFAR**



**S** wide

**NEW**



**S** lynx



**S** neox

◇ Five Axis



**S** neox

◇ Grand Format

SENSOFAR

S wide

S WIDE

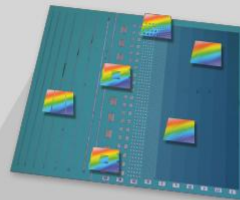


## Fringe Projection

Technology

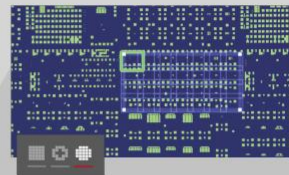


Surface Metrology



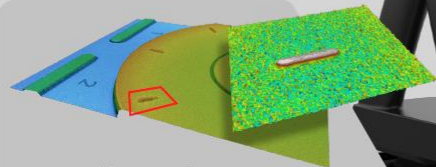
### APM module

measurement automation



### EMM module

Stitching



### Digital zoom

Up to 6X for finer details



field of view  
in one single shot  
35 x 29 mm

1  
 $\mu\text{m}$

Measurement  
noise



Telecentric  
lenses

extremely fast  
calibration



### Color Camera

Full resolution 5 Mpx

Large  
depth of focus

No Z-stitching

Large areas

Up to 300x300 mm



# BANKNOTES RECOGNITION

*How people with visual impairment know the value of banknotes?*

Using our S wide Fringe Projection microscope, found tactile marks to be 30 microns in **height**.

Tactile marks

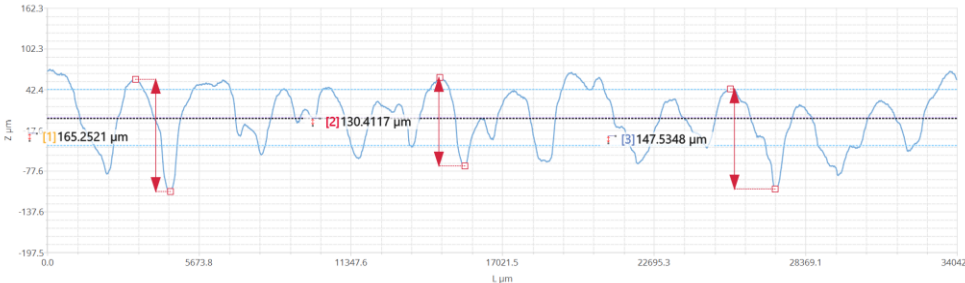
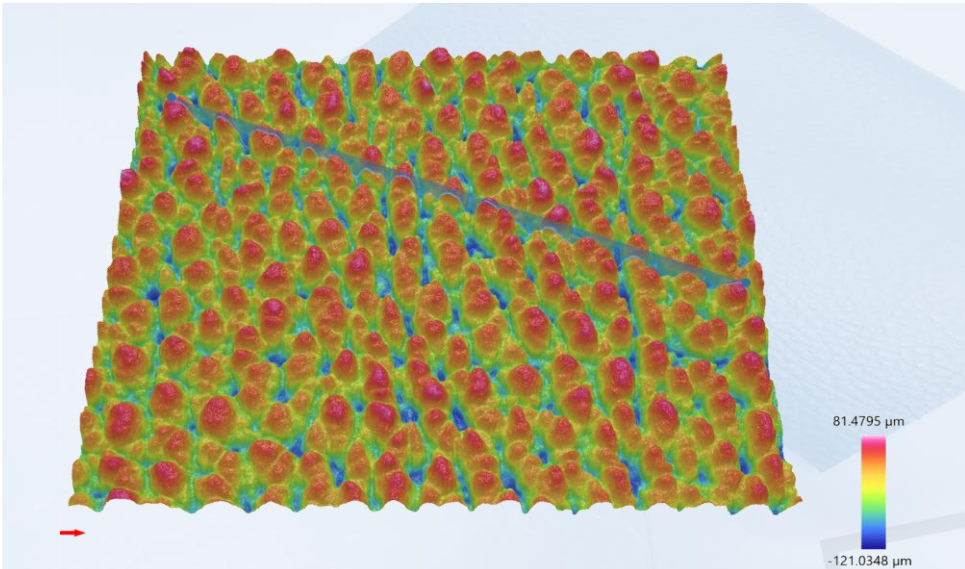




# CUSTOMIZING LEATHER GOODS

SENSOFAR

## Leather laser engraving



S wide provides detailed visualization of the resulted textured leather to **control the geometry and dimensions** provided by the engraving process

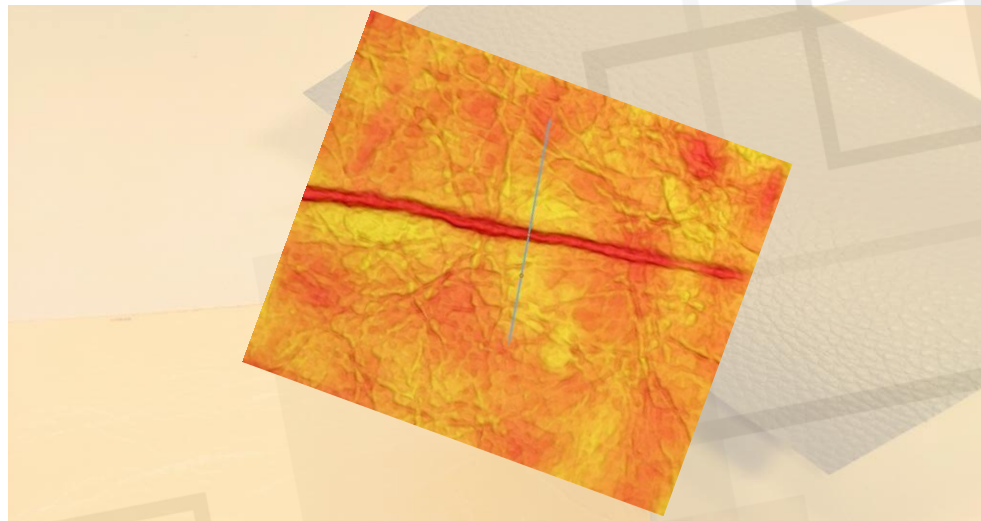
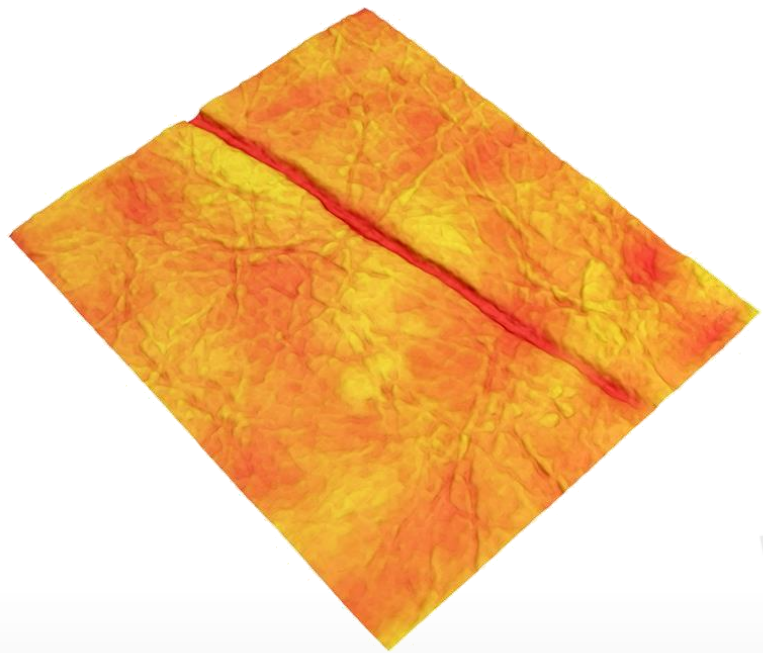
*Laser engraving: Cutting edge technology that allows custom designs on leather goods with exceptional precision, repeatability, speed and durability.*

# CUSTOMIZING LEATHER GOODS

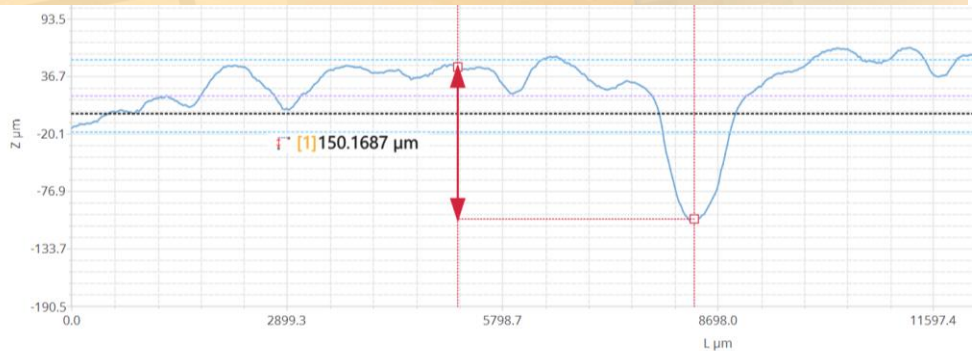
SENSOFAR

*How designers choose the cloth for their unique designs?*

Based on defects and feels



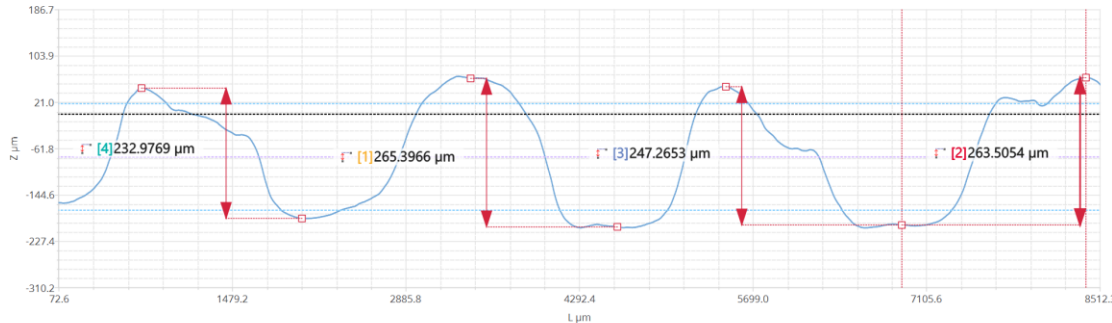
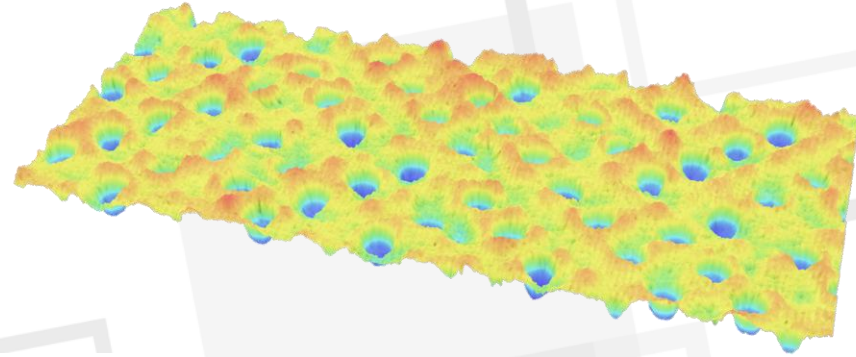
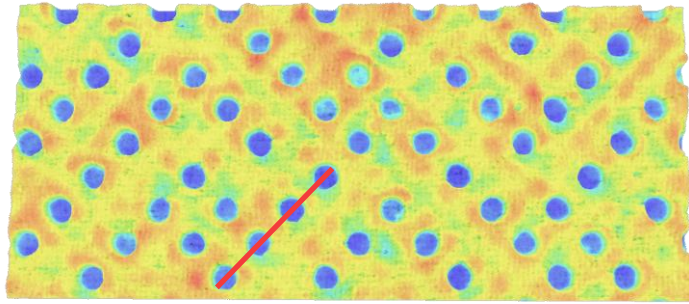
With the S wide, several leather textures were analyzed for **defects inspection** and **roughness** determination, for further modifications on the fabrication process.



# DESIGNING TOILET PAPER

## *Liquid absorption*

The **design and texture** of toilet paper significantly influence their **absorbance capabilities**. Creating patterns on the surface of the paper, increases the surface area available for liquid absorption.



The patterns on the surface of the paper were scanned with the S wide and analysed with SensoPRO.



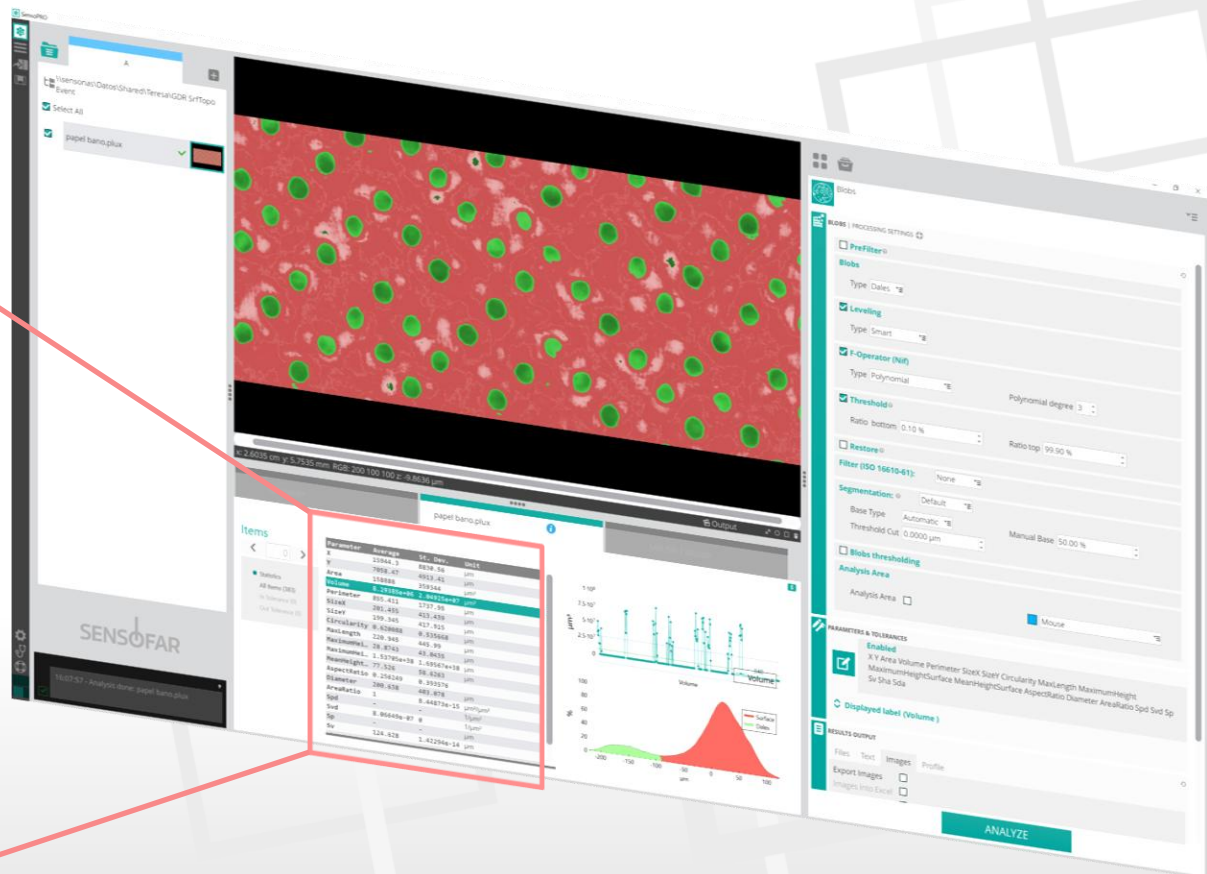


# DESIGNING TOILET PAPER

*Liquid absorption: pores recognition*

SensoPRO allows the **automatic recognition of the pores** and extraction of its dimensions together with statistics

Parameter	Average	St. Dev.	Unit
X	15944.3	8830.56	$\mu\text{m}$
Y	7058.47	4913.41	$\mu\text{m}$
Area	158888	359344	$\mu\text{m}^2$
Volume	$8.29385\text{e}+06$	$2.04925\text{e}+07$	$\mu\text{m}^3$
Perimeter	855.411	1737.95	$\mu\text{m}$
SizeX	201.455	413.439	$\mu\text{m}$
SizeY	199.345	417.915	$\mu\text{m}$
Circularity	0.620088	0.535668	$\mu\text{m}$
MaxLength	220.945	445.99	$\mu\text{m}$
MaximumHei...	28.8743	43.0435	$\mu\text{m}$
MaximumHei...	$1.53705\text{e}+38$	$1.69567\text{e}+38$	$\mu\text{m}$
MeanHeight...	77.526	58.6263	$\mu\text{m}$
AspectRatio	0.256249	0.393576	
Diameter	200.638	403.078	$\mu\text{m}$
AreaRatio	1	$8.44873\text{e}-15$	$\mu\text{m}^2/\mu\text{m}^2$
Spd	-	-	$1/\mu\text{m}^2$
Svd	$8.06649\text{e}-07$	0	$1/\mu\text{m}^2$
Sp	-	-	$\mu\text{m}$
Sv	124.628	$1.42294\text{e}-14$	$\mu\text{m}$



# TAKE HOME MESSAGES

- ▣ The variety of 3D optical profilometers offered by Sensofar, together with the several technologies included, allows the systems to reach and solve a wide range of markets and applications.
- ▣ S wide system, using Fringe Projection technique acquires fast measurements of big samples with high data detail.
- ▣ S wide provides valuable information of different daily used goods related to touch, such as roughness, defects or features characterization.